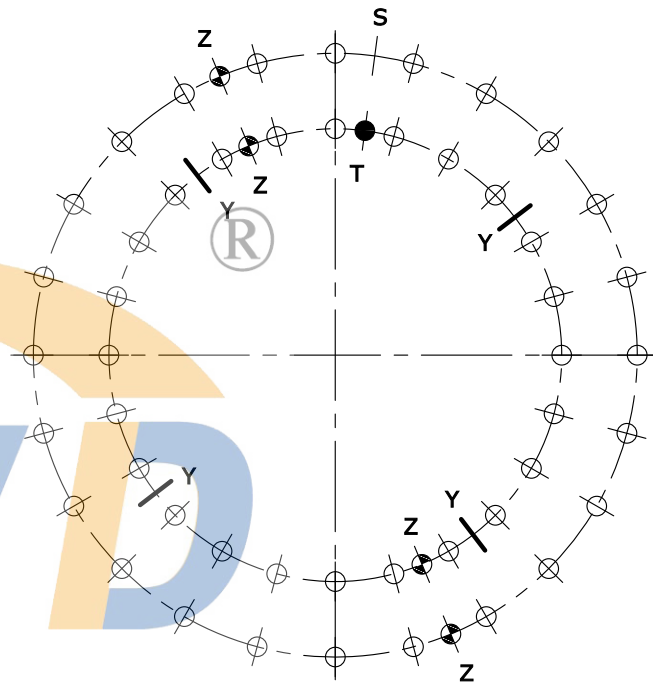
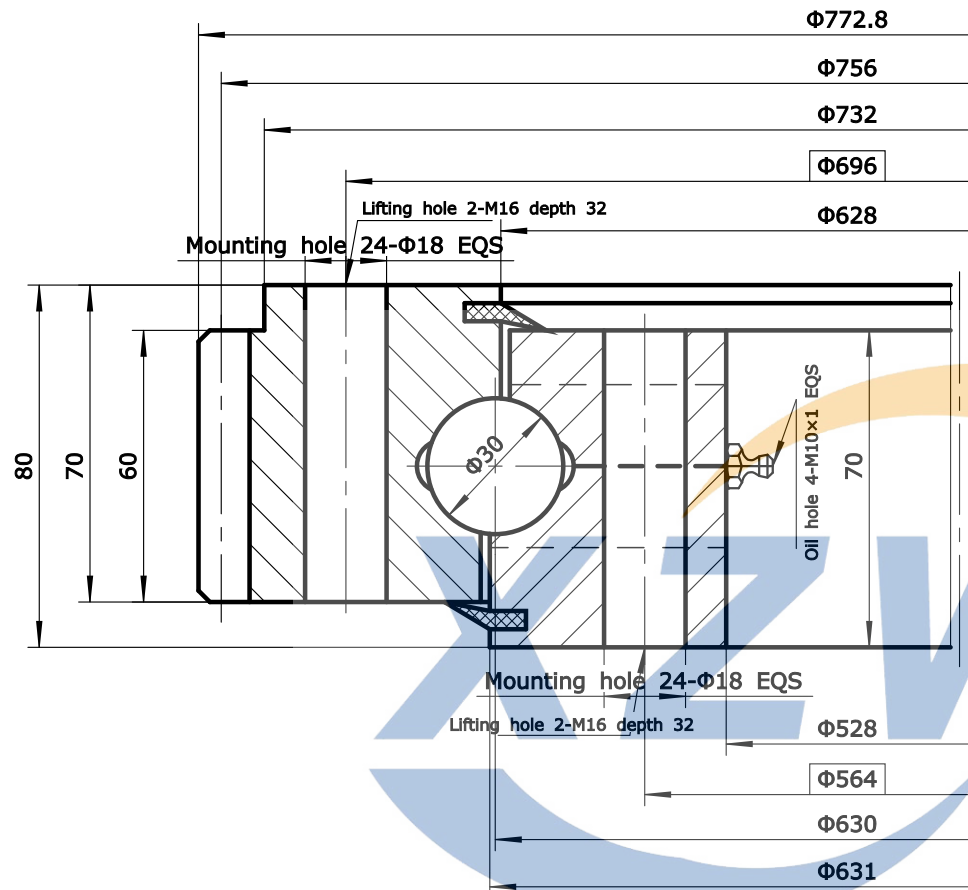



6.3
U.O.N



Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth $\geq 3.5\text{mm}$
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight																								
Module	m	6	Gear heat treatment requirements		Date	Approve		011.30.630		110kg																								
Teeth no	z	126	HRC		Qty	Size	Axial clearance	Name		Scale																								
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	24	Φ18	0.04~0.25	Slewing Bearing		Qty																								
Modification coefficients	x	+0.5			Outer ring mounting hole	Φ18	Radial clearance	Material		Total 1 page																								
Reduction coefficients	km	0.6			Oil hole	4 M10x1		50Mn		The 1st page																								
Pitch diameter	d	756						<p style="text-align: center;">XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>																										
<p>Technical processing standards without notes according to ...JB/T2300-2011</p>																																		
<p>T: Pulg location S: Soft zone Y: Oil hole Z: Lifting hole</p>																																		
<p>machine tolerances without notes</p> <table border="1"> <tr> <td>≤200</td> <td>≤500</td> <td>≤710</td> <td>≤1120</td> </tr> <tr> <td>±0.30</td> <td>±0.40</td> <td>±0.50</td> <td>±0.65</td> </tr> <tr> <td>≤1600</td> <td>≤2000</td> <td>≤2500</td> <td>≤3150</td> </tr> <tr> <td>±0.80</td> <td>±0.95</td> <td>±1.10</td> <td>±1.35</td> </tr> <tr> <td>≤4000</td> <td>≤5000</td> <td></td> <td></td> </tr> <tr> <td>±1.65</td> <td>±2.0</td> <td></td> <td></td> </tr> </table>											≤200	≤500	≤710	≤1120	±0.30	±0.40	±0.50	±0.65	≤1600	≤2000	≤2500	≤3150	±0.80	±0.95	±1.10	±1.35	≤4000	≤5000			±1.65	±2.0		
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